

## Air Heater

# Air Top 2000 STC B (Gasoline) Air Top 2000 STC D (Diesel)

## Installation Manual



- While a Webasto heater is in use, the product surface, connected hoses, ducting, and air outlet(s) may become hot to the touch. Contact with skin may cause burns.
- Improper installation or repair of Webasto heating systems can cause fire or the leakage of deadly carbon monoxide leading to serious injury or death.
- NEVER attempt to install or repair a Webasto heating system unless you have successfully completed Webasto factory training and have the technical skills, technical information, tools, and equipment required to properly complete the necessary procedures. Only genuine Webasto parts may be used.
- Webasto rejects any liability for problems and damage caused by the system being installed by untrained personnel.
- Webasto products produce temperatures high enough to ignite surrounding combustible materials such as inflammable liquids, gases, vapor, and other combustible matter. The heater must be switched off when loading or unloading inflammable materials to prevent the risk of explosion.
- ALWAYS and carefully follow Webasto installation and repair instructions and heed all WARNINGS.



**WARNING:** Cancer and Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

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## 1. Safety and General Information

### 1.1 Warning Symbols in this Installation Manual

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words which are intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures.

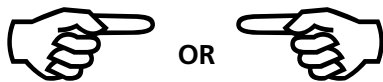
Indicates an imminently hazardous situation which, if not avoided,  
WILL result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided,  
COULD result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided,  
MAY result in minor or moderate injury or property damage.  
It may also be used to alert against unsafe practices.



These symbols are used to alert the installer to important or useful information  
about proper installation of the equipment.

### 1.2 General Information

Webasto Thermo & Comfort North America, Inc. is pleased to provide this installation manual with the Air Top 2000 STC heating system. When used according to the guidelines stated in this manual, you can expect to provide years of trouble-free, enjoyable operation for your customer.

Meets FMCSA Motor Vehicle Heater Requirements when installed in accordance with 49 CFR 393.77. For more information visit <https://www.govinfo.gov/content/pkg/CFR-2012-title49-vol5/pdf/CFR-2012-title49-vol5-sec393-77.pdf>

This manual represents our latest effort to produce the best technical documentation possible.

In our efforts towards continuous, ongoing product improvement, we encourage our customers to write to us with their comments or criticisms concerning this manual and the Air Top 2000 STC heating system.

Please write to us at:

Webasto Thermo & Comfort North America, Inc.  
Technical Documentation Group  
15083 North Road  
Fenton MI 48430

You are also invited to fill out our online questionnaire concerning our technical documentation and web site at:  
[www.techwebasto.com](http://www.techwebasto.com)

If you have any immediate questions concerning this manual, the installation procedures within or the product itself, please call us at:

(800) 860-7866

or send a fax to:

(810) 593-6001

## 2. Regulation for Installation in the Vehicle

**Read this installation manual in its entirety before installing this equipment.**

### 2.1 Scope

- 2.1.1 Subject to the provisions of paragraph 2.1.2, internal combustion heaters must be installed in accordance with the requirements contained in this Annex.
- 2.1.2 In the case of class trailers with heaters for liquid fuel, it is presumed that these vehicles comply with the requirements in this Annex.

### 2.2 Position of the Heater



When heater is in use, the surface of the hot air outlet may become hot to the touch. Contact with skin may cause burns.

- 2.2.1 Parts of the vehicle body and other components in the immediate vicinity of the heater must be protected against excessive heat and the danger of contamination by fuel or oil.
- 2.2.2 The internal combustion heater must not pose a fire hazard even when overheated. This requirement is deemed to have been met if care is taken during installation to ensure an adequate distance from all parts, as well as adequate ventilation and if fire-resistant materials or heat shields are used.
- 2.2.3 The model/serial plate or a duplicate thereof (duplicate model/serial plate) must be fitted in such a way that it is still clearly legible when the heater has been installed in the vehicle.
- 2.2.4 When positioning the heater, all reasonable precautions must be taken to minimize the risk of personal injury or damage to items in the vehicle.
- 2.2.5 A clearly visible indicator within the user's field of vision must show when the heater is switched on or off.

### 2.3 Fuel Supply

- 2.3.1 The fuel filler neck must not be located in the passenger compartment and must have a tightly fitting cap to prevent any fuel leaks.
- 2.3.2 The type of fuel and the fuel filler neck must be clearly identified on heaters for liquid fuel, for which the fuel supply is separate from the fuel supply for the vehicle.
- 2.3.3 A sign must be affixed to the fuel filler neck warning that the heater must be switched off before refuelling. An identical warning must also be included in the manufacturer's operating instructions.

### 2.4 Exhaust System

- 2.4.1 The exhaust outlet must be positioned in such a way that exhaust fumes cannot get into the interior of the vehicle through ventilation devices, hot-air inlets or open windows.
- 2.4.2 The exhaust system as well as the exhaust pipes shall be so directed or protected to avoid any danger to the load through heating or ignition.
- 2.4.3 Parts of the exhaust system situated directly below the fuel tank must have a minimum clearance of 100 mm or be protected by a heat shield.

### 2.5 Combustion Air Inlet

- 2.5.1 The air for the combustion chamber of the heater must not be extracted from the passenger cabin of the vehicle.

2.5.2 The air inlet must be positioned in such a way that it cannot be obstructed by other objects.

### 2.6 Hot Air Inlet

2.6.1 The supply of heating air must consist of either fresh air or recirculated air and must be taken from a clean area which cannot be contaminated by exhaust fumes from the engine, the internal combustion heater or any other source in the vehicle.

2.6.2 The inlet line must be protected by a grating or other suitable means.

### 2.7 Hot Air Outlet



When heater is in use, the surface of the hot air outlet may become hot to the touch. Contact with skin may cause burns.

2.7.1 Hot air lines within the vehicle must be positioned or protected in such a way as to exclude all risk of injury or damage caused by direct contact.

2.7.2 The air outlet must be positioned or protected so that it cannot be obstructed by other objects.

### 2.8 Automatic Control of the Heating System

When the engine stops, the heating system must cut out automatically and the fuel supply must be stopped within 5 seconds.

The heating system may remain in operation if a manual unit has already been activated.



#### **IMPORTANT!**

***Failure to follow the installation instructions and the notes contained therein will lead to all liability being refused by Webasto. The same applies if repairs are carried out incorrectly or with the use of parts other than genuine Webasto service parts. This will result in the invalidation of the type approval for the heater and therefore of its homologation / type licence.***

### 3. Purpose of the Air Heater

The Webasto Air Top 2000 STC air heaters are designed

- to heat cabins, boats, trucks, minibuses, vans and motor homes
- to defrost vehicle windows

The air heaters operate independently of the engine and are connected to the fuel tank and the electrical system of the vehicle.

They may be used for vehicles with either water or air-cooled engines.

They are not designed for heating hazardous substances.

## 4. Installation



### IMPORTANT!

*The regulations governing installation on pages 7 and 8 must be adhered to. The heater must not be operated without the control unit cover in place (this will cause the heater to overheat).*

### 4.1 Recommended Installation and Service Tools

- Digital Multi-Meter - Should be a good quality VAO meter.
- 1/2-inch Heavy-Duty, low speed drill with good quality, sharp drill bits and a selection of hole saws.
- Mounting/ Drilling Templates.

### 4.2 Air Top 2000 STC Installation Situation

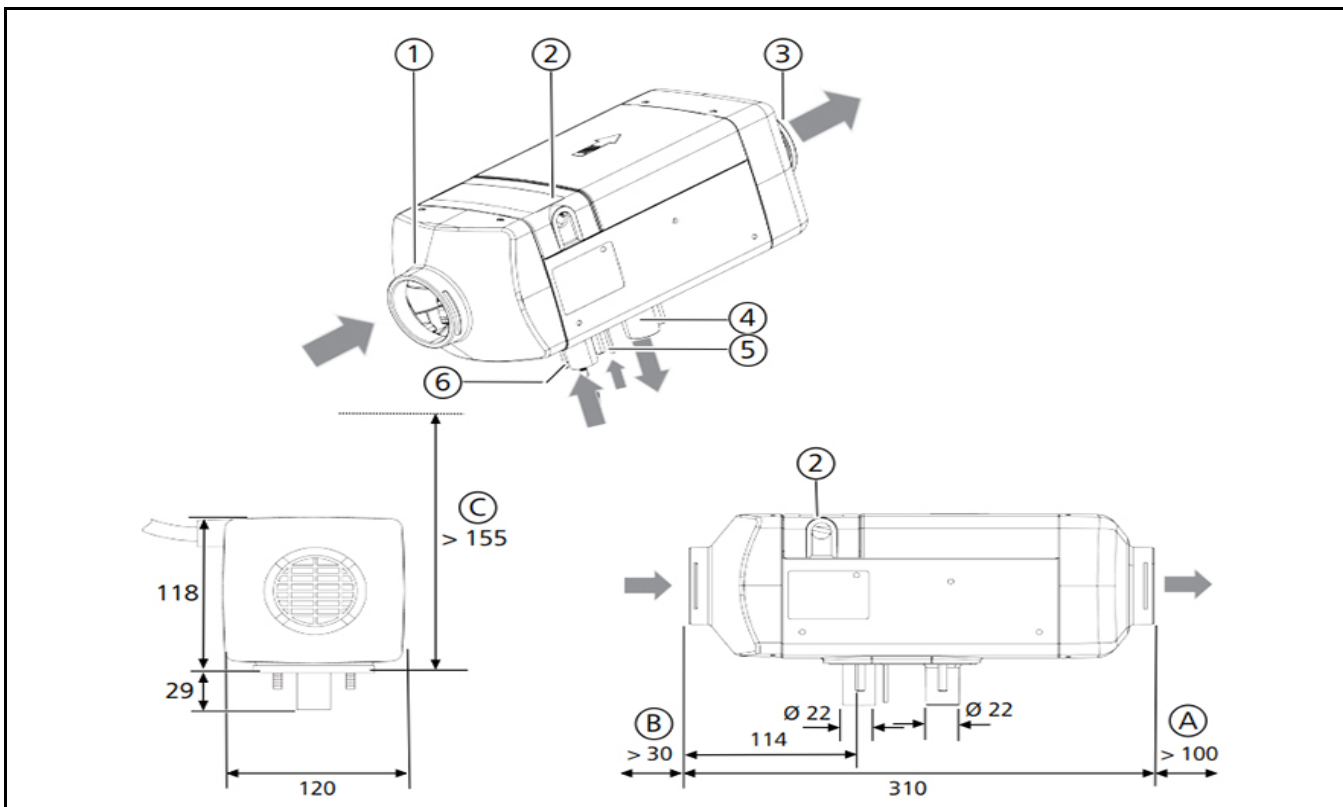
#### NOTE:

Check the installation situation of the relevant vehicle type.

### 4.3 Installation Location

The heater may be fitted both in the interior or on the exterior of the vehicle.

If it is installed on the exterior ensure that the heater is fitted in a position where it is protected from splashing water and spray.



**Figure 1. Dimensions of the Heater**

The heater must be installed in such a way that no water can ingress into it if the vehicle travels through a water hazard for which that vehicle is designed.

The openings for the combustion air inlet port, the exhaust outlet port and the fuel line must be sealed if the heater is installed in the interior. The seal designed and supplied for this purpose must be used (see Figure 4). The same applies when using the optional mounting plate and closed cell foam gasket (see Figure 5).



#### 4.4 To Install the Heater

The M6 nuts must be tightened to 6 Nm +1 Nm when installing the Air Top 2000 STC heater.

The installation dimensions and space requirement for service access are shown in the installation drawing (Figure 1). The specified horizontal and axial angles must not be exceeded (Figure 2).

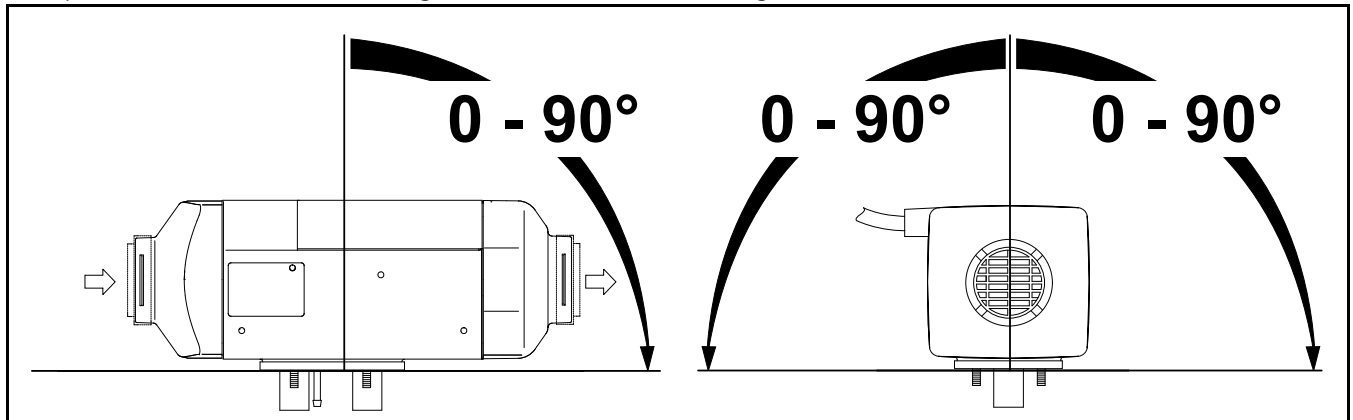


Figure 2. Recommended Installation Positions for Diesel Heaters

We recommend that gasoline heaters be installed with the exhaust port pointing vertically downwards.

The supplied seal (Figure 4) must be fitted between the heater and the vehicle body. This seal must be replaced each time the heater is installed. The support area for the heater foot must be flat. A special tool can be purchased from Webasto to drill the holes and, if necessary, smooth the support area. The seal can compensate for an uneven surface of up to max. 1 mm.



**WARNING** The seal or foam gasket or both must be replaced each time the heater is removed and re-installed.

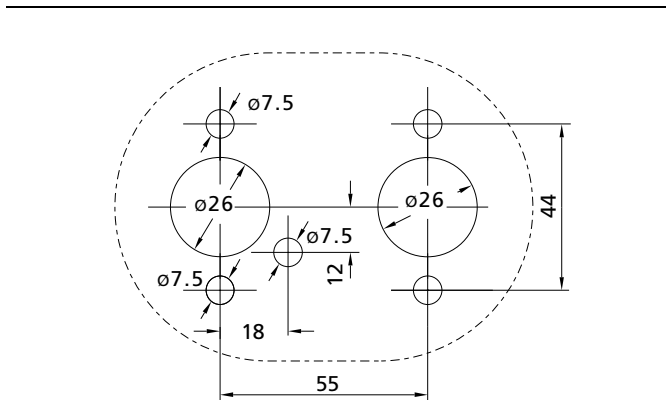


Figure 3. Hole Pattern

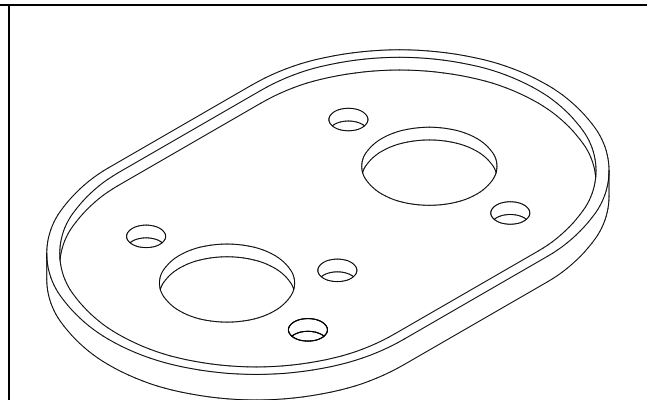


Figure 4. Seal

#### 4.5 Optional Mounting Plate

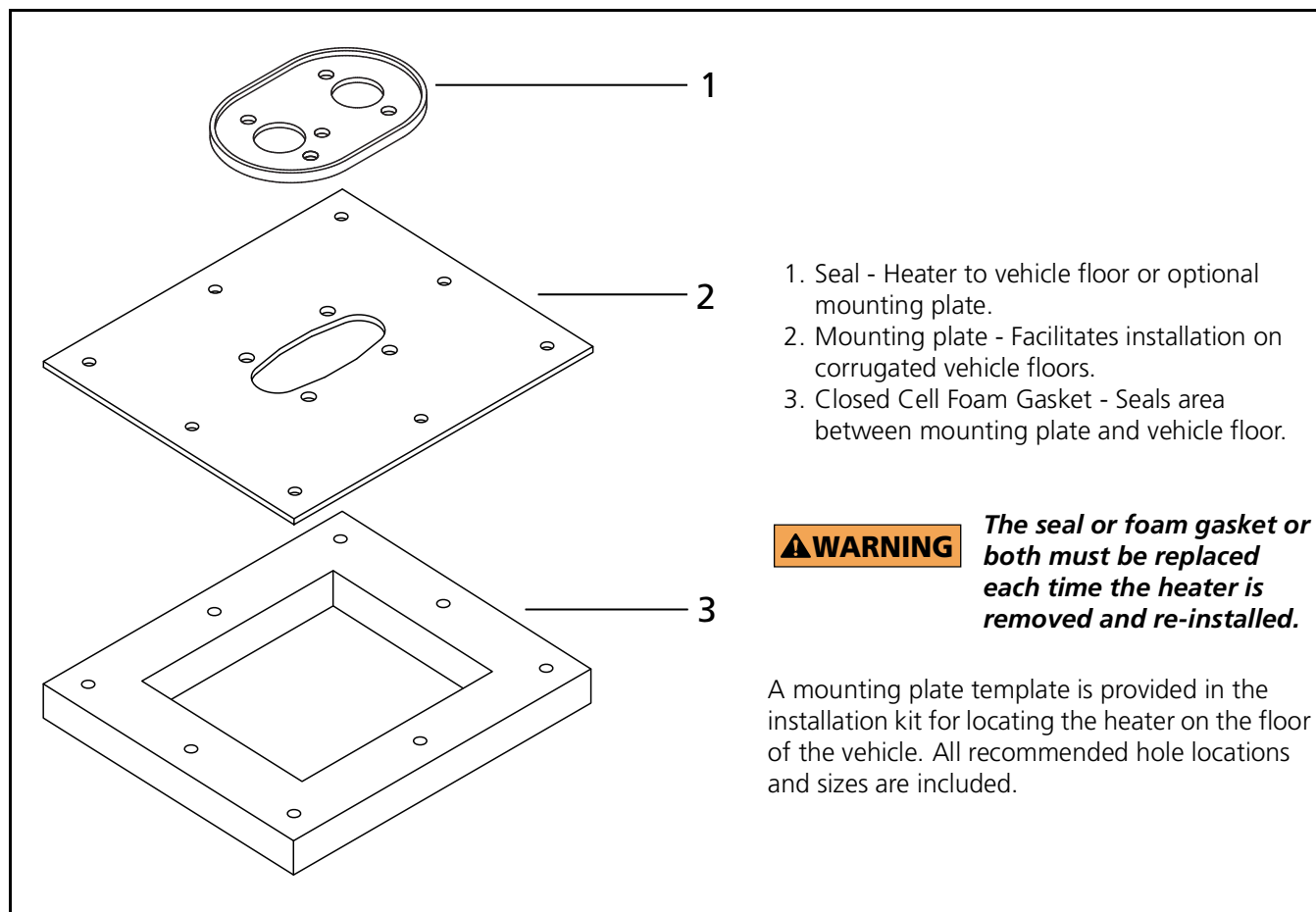


Figure 5. Mounting with optional mounting plate

**⚠ CAUTION**

*When using the optional mounting plate and closed cell foam gasket, do not over tighten the mounting bolts. Doing so will cause the mounting plate to warp and result in stress damage to the heater and fan motor.*



**IMPORTANT!**

*After installation, check that the heater casing is not in contact with any parts of the vehicle body. A failure to do this may result in the hot air fan binding internally (Figure 6).*

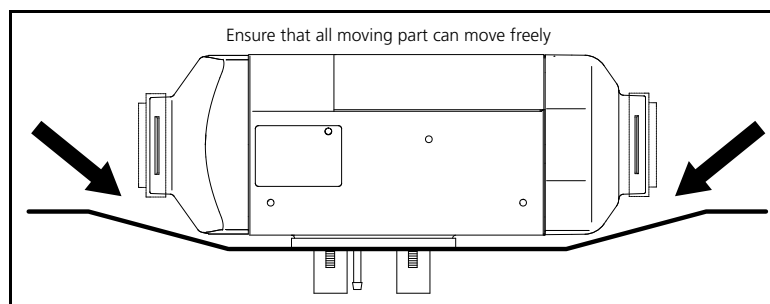


Figure 6. Installation

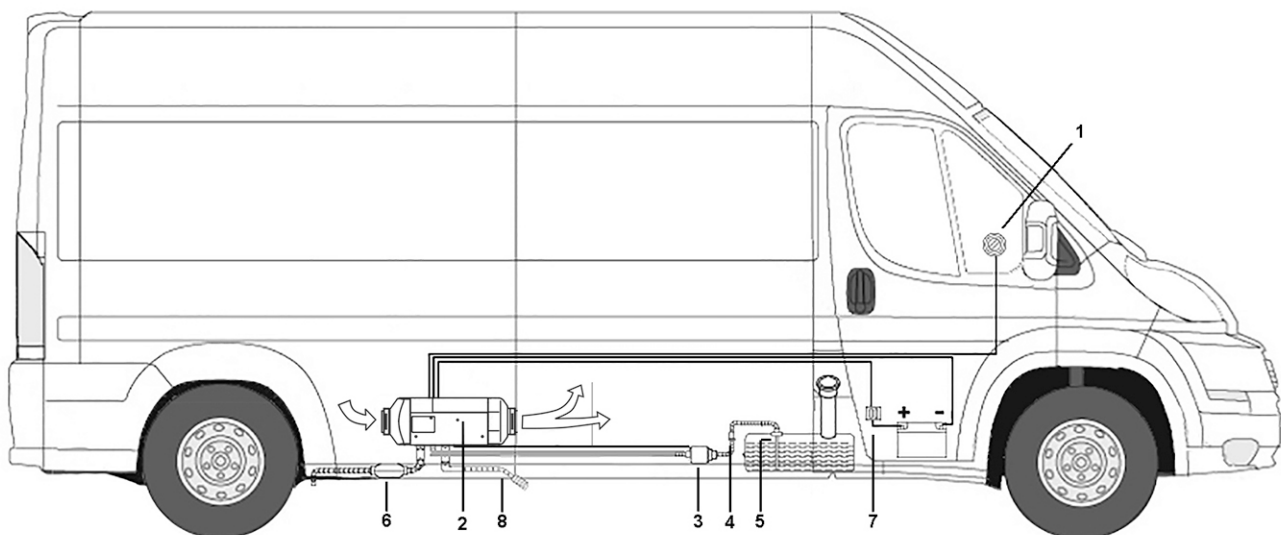
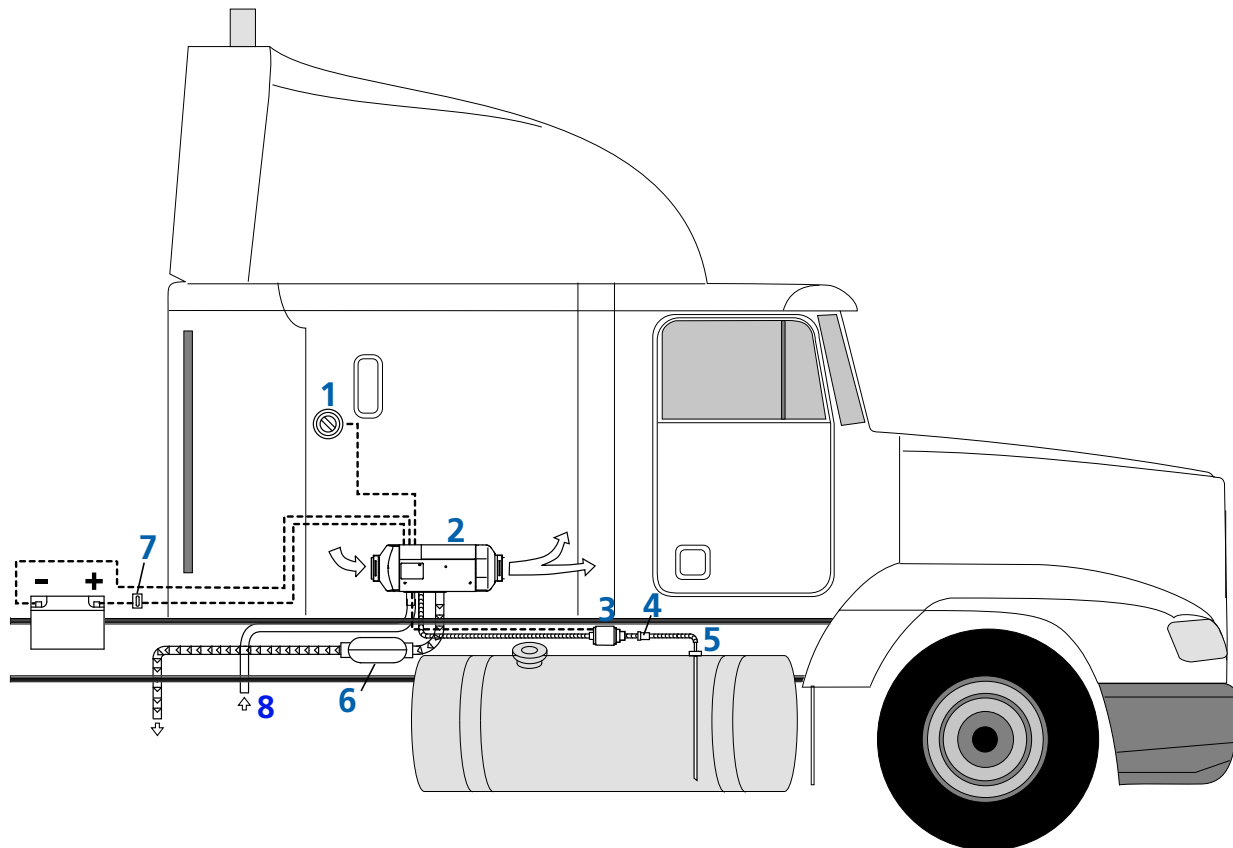
## **5. Factory Plate**

The model/serial number plate of the heater must be positioned so that it cannot be damaged and must be clearly legible when the heater is installed (otherwise a duplicate model plate must be used).

Inapplicable years must be erased from the model plate.

## 6. Installation Example

1. Heater Control	2. Heater
3. Fuel Pump (Dosing Pump)	4. Fuel Filter
5. Fuel Standpipe	6. Exhaust Muffler
7. Fuse Block	8. Air Intake



**Figure 7. Installation example with heater installed under-bunk or in utility van.**

## 7. Hot Air System



When heater is in use, the surface of the hot air outlet may become hot to the touch. Contact with skin may cause burns.

### NOTE:

The heater must not be integrated into the vehicle's air system.

Both recirculation and fresh air modes are possible.

For fresh air mode it must be ensured that the hot air is taken from an area protected from splashing water and spray and in such a way that no water can ingress into the heater if the vehicle travels through a water hazard for which that vehicle is licensed.

### NOTE:

For fresh air mode, an external temperature sensor must be fitted in the appropriate zone.

Inside the control unit there is a temperature sensor, which operates the heater in the appropriate heat output range in conjunction with the control element depending on the intake temperatures and the position of the set point generator. The heat output is controlled such that after the selected interior temperature has been reached quickly, it is then kept at this selected value.

The internal diameter of the main section of the hot air line should be 60 mm (2.36 in.) minimum.

### NOTE:

Only materials that can permanently withstand temperatures of at least 130°C (266°F) may be used for the hot air line. The hot air opening is to be positioned in such a way that the air is not blown on to any parts that cannot withstand the heat.



### IMPORTANT!

***In vehicles used to transport people, the air outlet opening is to be directed in such a way that it is at least 20 cm (8 in.) away from all body parts.***

Maximum pressure drop between the inlet and outlet side of the hot air line:

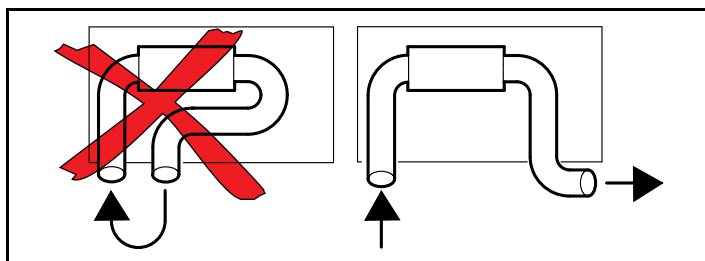
Air Top 2000 STC 1.5 hPa

1 hPa corresponds to 1 mbar corresponds to 10 mm Water Column (0.4 inches Water Column).

The heater checks the internal temperature rise automatically each time they are switched on. If this is above the specified limits, the start is canceled and error messages F10 is displayed. To ensure that the heater functions stably, the flow resistance of the connected hot air system must be reduced.

The hot air hose must be secured at its connection points.

If the heater is used in recirculation mode, for example, in the under bunk compartment of a truck's sleeper, without a hot air directional outlet grille, do not short circuit the hot air flow.



**Figure 8. Hot air inlet and hot air outlet (recirculation mode)**

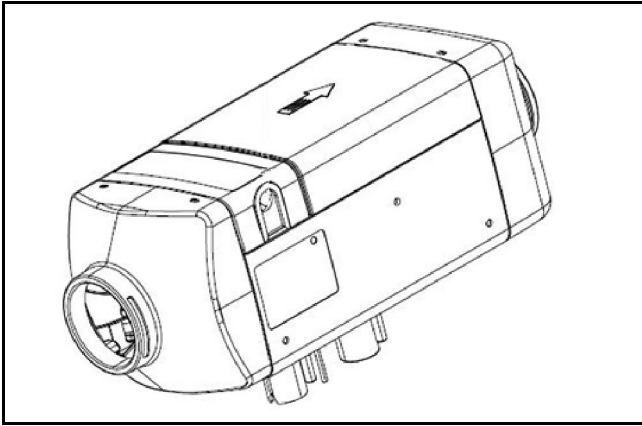
**IMPORTANT!**

*If you use the heater without a hot air inlet hose, the inlet grille supplied with the heater must be used at all times.*

**NOTE:**

The installation must be checked for:

- Air short circuit between the vehicle's heating system and the heater air inlet.
- Air short circuit between the heater's air inlet and the heater's air outlet (Figure 8).



**Figure 9. Hot air inlet with inlet grille**

If you use an installation box the air vent must be sealed in such a way that no hot air can get into the installation box.

## 7.1 External Temperature Sensor

The installation of an external temperature sensor is recommended if the heater is operated in fresh air mode.

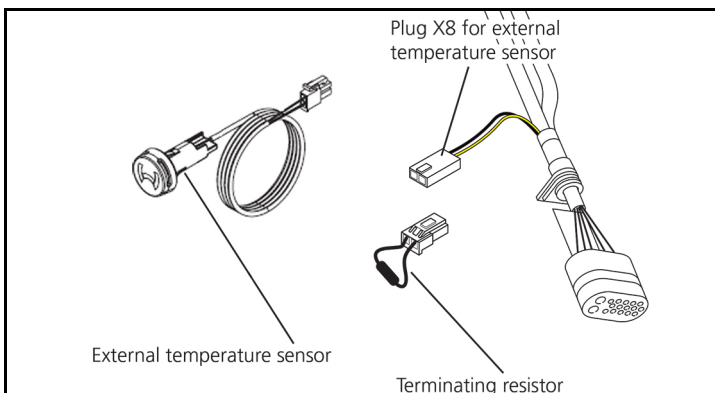
**IMPORTANT:** If a SmarTemp Controller is used for this installation, the SmarTemp will act as the external temperature. No additional external sensor is required.

### 7.1.1 To Install the External Temperature Sensor

The external temperature sensor must be installed at medium height in the passenger cabin on vertical surfaces if possible in the area that requires heating.

The temperature sensor must **not**

- be in the direct current of hot air (from the vehicle's own heating system or the hot air heater).
- be close to heat sources (for example the vehicle's own heating system).
- be placed in direct sunlight (for example on the dashboard).
- be installed behind curtains or the like.



**Figure 10. External temperature sensor - optional**

## 8. Fuel Supply

The fuel is taken from the vehicle fuel tank or from a separate fuel tank. The values for the maximum pressure at the fuel extraction point are shown in Figure 11.

Intake Side:	Pressure Side:
D1: Inside diameter of fuel line = 2mm	Inside diameter of fuel line = 2mm
H1: Fuel level (tank above pump) [m]	H2: Height difference between heater and fuel pump (heater above pump) [m]
S1: Fuel level (tank below fuel pump) [m]	S2: Height difference between heater and fuel pump (heater below fuel pump) [m]
I1: Length of fuel line [m]	I2: Length of fuel line [m]

Fuel Level (tank above pump), H1 [m]	Max permissible fuel pressure at take-off point, p1 [bar]
H1 = 0	-0.1 < p1 < +0.5
0 < H1 < 1	-0.1 < p1 < +0.4
1 < H1 < 2	-0.1 < p1 < +0.3

Fuel Level (tank below pump), H1 [m]	Max permissible fuel pressure at take-off point, p1 [bar]
0 < H2 < 1.3	-0.1 < p1 < +0.5

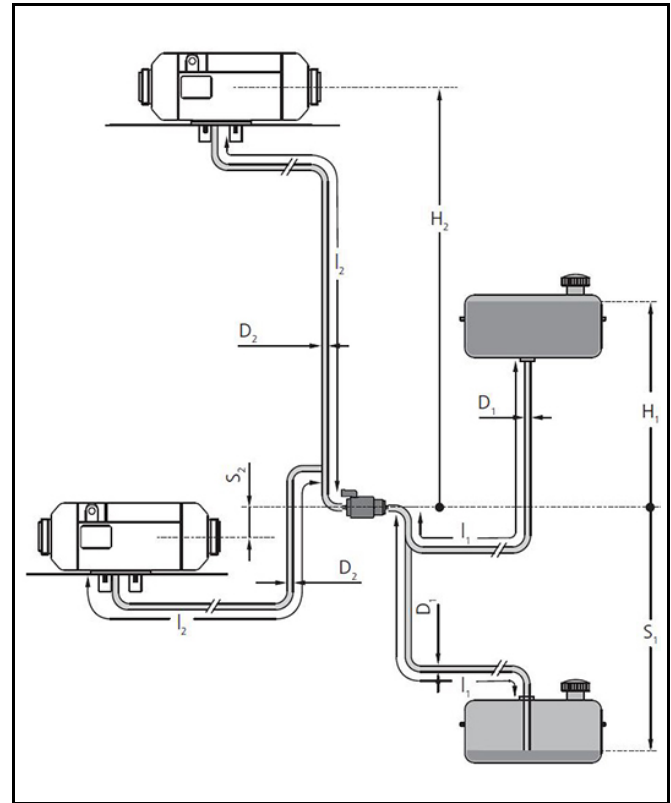


Figure 11. Fuel supply

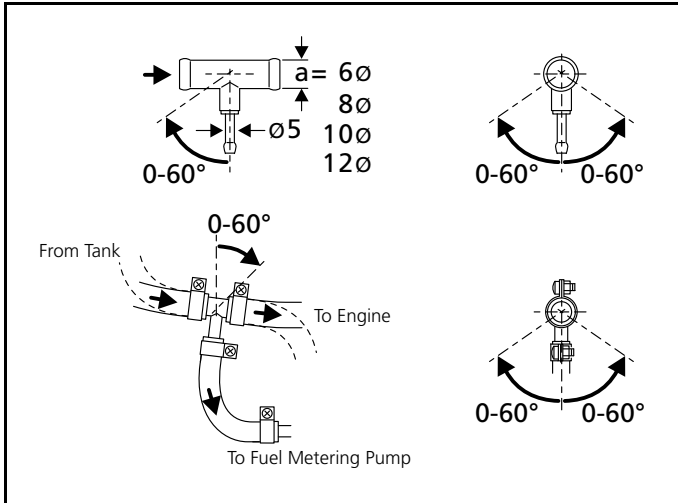
Parameter:	Value:
Length of intake pipe I1 [m]	max. 5
Length of pressure pipe I2 [m]	max. 10
Length of intake pipe I1 + length of pressure pipe I2 [m]	max. 12
Height difference between heater and fuel pump (heater above fuel pump) H2 [m]	max. 3
Height difference between heater and fuel pump (heater below fuel pump) S2 [m]	max. 1

A sign must be affixed to the fuel tank's filler-neck warning that the heater must be switched off before refueling.

## 8.1 Vehicles with a Carburetor-Equipped Engine

In the event fuel cannot be extracted directly from the tank, fuel may only be extracted using the special Webasto fuel extractor (see Figure 12) as close to the tank as possible. The connection may be made in either the supply or return line, in which case the return line must lead almost to the base of the tank (see Figure 13).

The fuel extractor must be fitted in such a way that any air or gas bubbles are automatically discharged towards the tank (see Figure 12).



**Figure 12. Webasto fuel extractor**

The fuel extractor should not be located near the engine, as gas bubbles may form in the lines on account of heat radiated from the engine. This may cause problems during combustion.

## 8.2 Vehicles with Fuel Injection Engines

In the event fuel cannot be extracted directly from the tank in a vehicle with fuel injection system, it is important to establish whether the fuel pump is located inside or outside the tank.

If the fuel pump is located inside the tank, fuel can only be extracted from the return line using the Webasto fuel extractor (see Figure 12), in which case it must be ensured that the return line continues almost to the bottom of the tank (see Figure 13 for details of the minimum distance from the bottom of the tank). If this is not the case Webasto fuel extractors or standpipes (see Figures 13, 14 and 15) may be used.

If the fuel pump is installed outside the tank, the fuel connection may also be made between the tank and the fuel pump, again using only the Webasto fuel extractor (see Figure 12).



### 8.3 Vehicles with Diesel Engines

The fuel must be taken from the vehicle fuel tank or from a separate tank (see Figs. 13, 14 and 15). This separate fuel pickup precludes any effect of pressure.

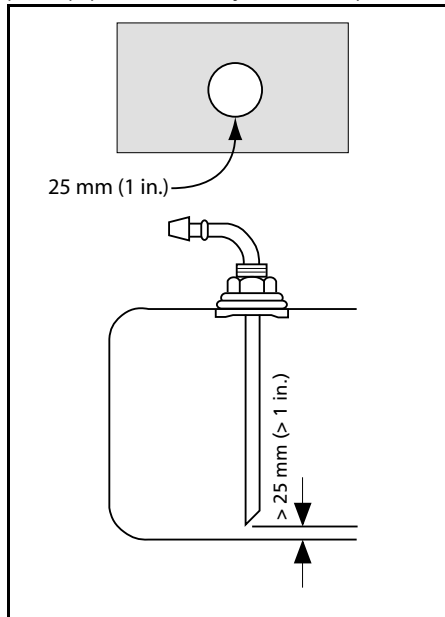


Figure 13. Webasto fuel standpipe

**NOTE:**

The tank fitting must be made from metal!

### 8.4 Fuel Lines

Only steel, copper and plastic lines of plasticized, light and temperature-stabilized PA 11 or PA 12 (e.g. Mecanyl RWTL) pursuant to DIN 73378 may be used for the fuel lines.

Since it is not usually possible to ensure that the line is installed with a gentle slope, the internal diameter must not exceed a specified dimension. For more information, see section 8 - Fuel Supply. The specified diameters make sure that no disruptive bubbles form.

The lines should not be routed downwards from the metering pump to the heater.

Unsupported fuel lines must be secured to prevent them from sagging. They must be installed in such a way that they cannot be damaged by flying road debris and high temperatures (exhaust line).

The fuel lines must be secure at the connections using hose clips to prevent their slipping.

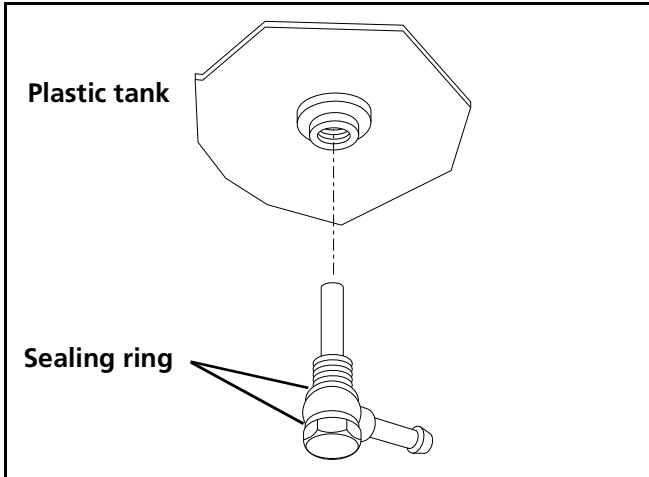


Figure 14. Fuel supply from plastic tank drain screw

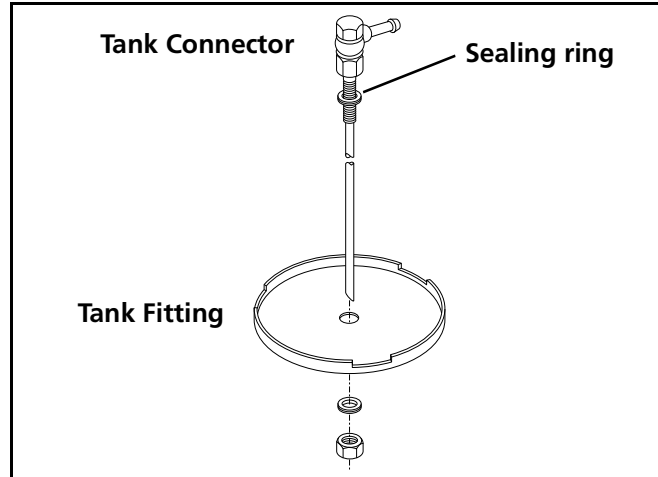


Figure 15. Fuel supply from plastic tank fitting

#### 8.4.1 Connecting Two Fuel Lines with a Coupler Hose

The correct procedure for connecting fuel lines with hosing is shown in Figure 16. Ensure that there are no leaks.

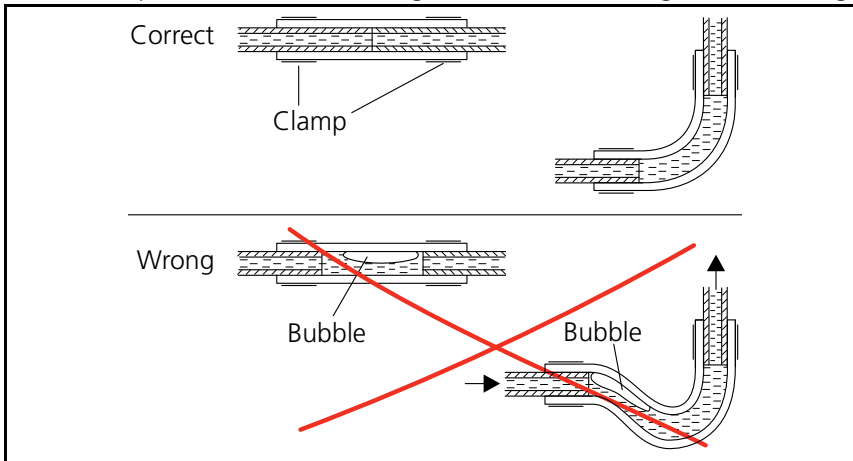


Figure 16. Fuel line / coupler hose connection

### 8.5 Fuel Metering Pump

The fuel metering pump is a combined delivery, metering and shut-off system and is subject to certain installation criteria (see Figures 11 and 17).

#### 8.5.1 Installation Location

It is advisable to install the metering pump in a cool place. The maximum ambient temperature must not exceed +20 °C (68 °F) for gasoline heaters at any time during operation.

The metering pump and fuel lines must not be installed within range of the radiated heat from hot vehicle parts. A heat-shield must be used if necessary

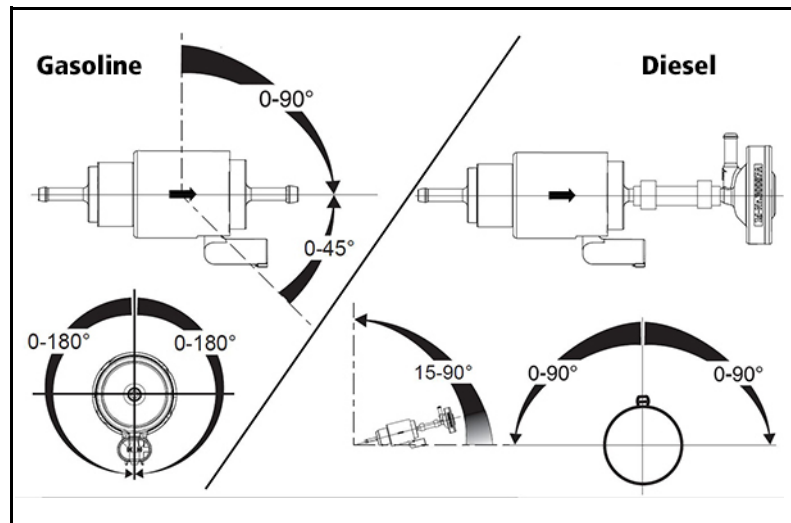


Figure 17. Fuel metering pump DP 42

**NOTE:** Fuel damper is required for all AT 2000STC Heaters

### 8.5.2 Installation and Attachment

The metering pump must be secured with a vibration-damping mounting. Its installation position is limited as shown in Figure 17 in order to ensure effective automatic bleeding.

**Figure 18.** As a result of the risk of corrosion, only genuine Webasto parts may be used for the plug connections between the metering pump and the metering pump wiring harness.

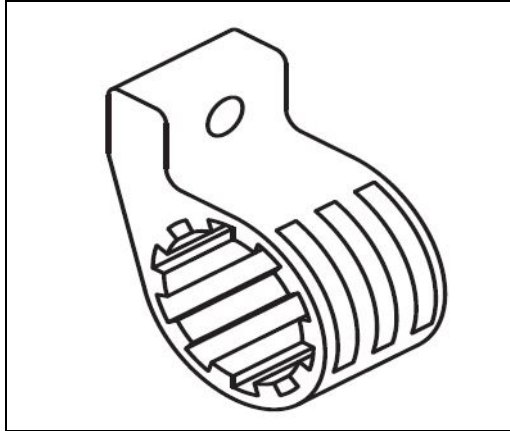


Figure 19. DP 42 fuel pump mount

### 8.6 Fuel Filter

Only a Webasto filter is allowed to be used if the fuel is expected to be contaminated. Install vertically if possible, however at least horizontally (check flow direction).



**IMPORTANT!**

*Do not substitute the Webasto supplied fuel filter with a non-Webasto replacement. Irregular heater operation may result.*

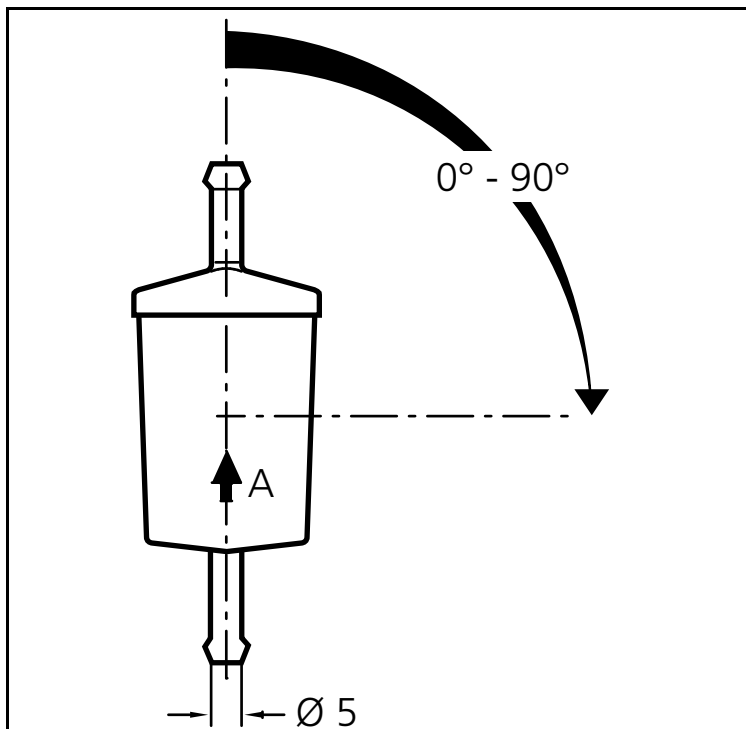


Figure 20. Fuel filter

### 9. Combustion Air Supply

Under no circumstances may the combustion air be taken from areas occupied by people. The combustion air intake opening must not point in the direction of travel. It must be located so that it cannot become clogged with dirt and road debris.

**NOTE:**

An intake silencer must be fitted if the intake hose length is greater than 0.6 m (24 in.).

**NOTE:**

The combustion air must be extracted using a combustion air line from a position that is as cool as possible and protected from splashing water.

Do not use an exhaust line as the combustion air line since otherwise the metering pump cable from the combustion air inlet port may be damaged.

The combustion air opening must not be under the minimum water drive-through level permitted for the vehicle.

See the regulations for the installation for further regulations.

## 10. Exhaust Pipe



The exhaust system as well as the exhaust pipes shall be so directed or protected to avoid any danger to the load through heating or ignition.

Rigid pipes of unalloyed or alloyed steel with a minimum wall thickness of 1.0 mm (3/64 in.) or flexible piping of alloyed steel only must be used as exhaust line.

The exhaust pipe is secured to the heater using a clamping collar, for example. See the 'regulations for installation' for other requirements.

The exhaust muffler should ideally be installed near the heater.

The heater may also be operated without a muffler.

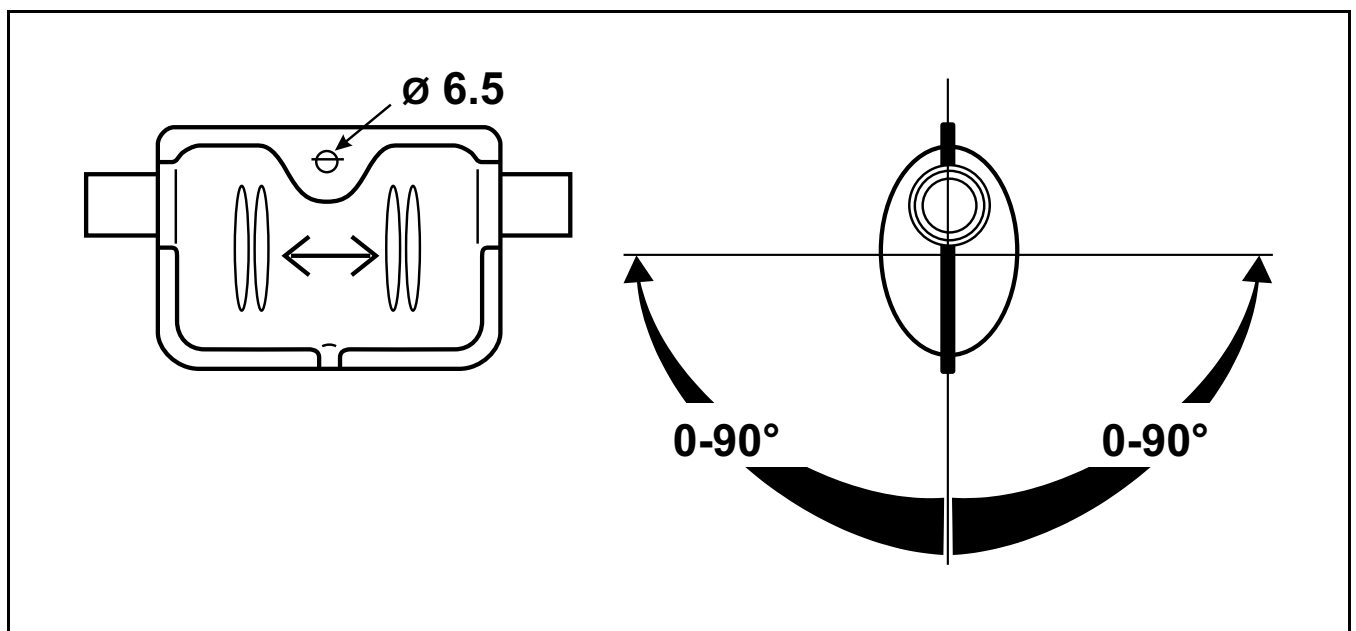


Figure 21. Exhaust muffler - exhaust flow is non-directional (optional)

## 11. Combustion Air Inlet and Exhaust Lines

Both lines are to be installed falling away from the heater. If this is not possible, a condensate drain hole with a diameter of 4 mm (5/32 in.) must be made at its lowest point.

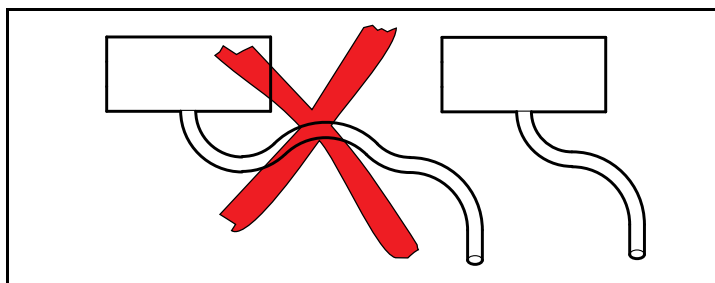


Figure 22. Prevent the formation of condensate

The lines must not point to the front of the vehicle.

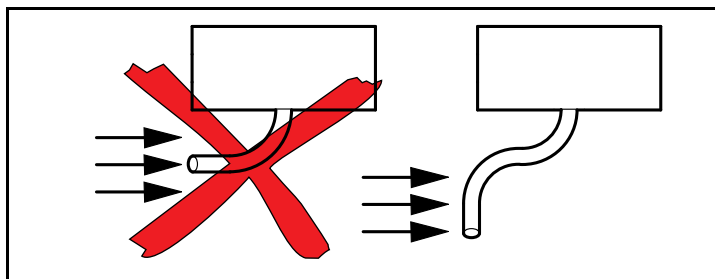


Figure 23. Lines must not point in the direction of travel

The lines must be located so that they cannot become clogged with dirt and road debris.

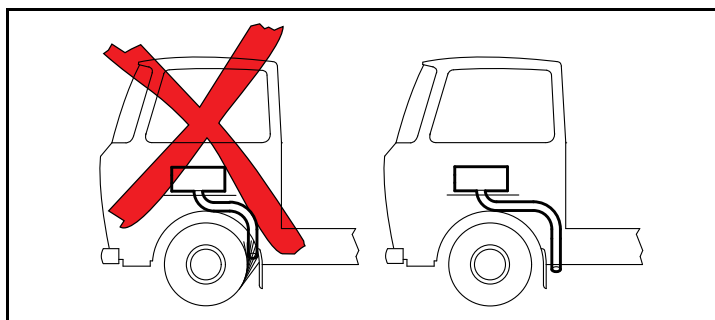


Figure 24. Avoid the lines becoming clogged with dirt

Length of the combustion air inlet and exhaust lines in total:

With muffler:	max. 2.0 m
Without muffler:	max. 5.0 m

### NOTE:

If the exhaust line is over 2 m in length the lines must be insulated (to prevent falling below the dewpoint)

Internal diameter of the lines:

Combustion air line:	22 mm
exhaust line (metal):	22 mm

Minimum bending radius: 50 mm

Total bends:

Combustion air line:	max. 270°
Exhaust line:	max. 270°.

The exhaust pipe must be securely attached no further than 150 mm (6 in.) from the end of the exhaust pipe to ensure that the angle of  $90^\circ \pm 10^\circ$  is maintained.

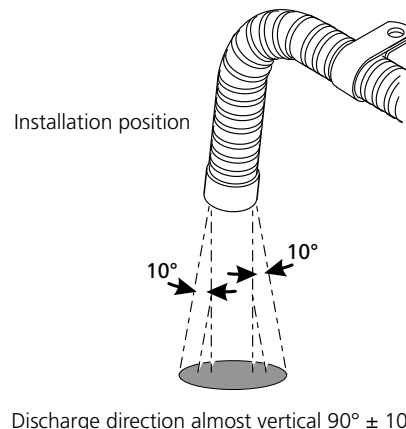


Figure 25. Exhaust pipe opening

### IMPORTANT!

**If the exhaust pipe ends other than as shown in Figure 25, it will pose a fire risk.**

## 12. Electrical Connections

All the cables and wires that are not required must be insulated against accidental shorting or grounding.

### NOTE:

The electrical connection is made as shown in the system circuit diagram (Figure 36).

### 12.1 Heater Connection

To connect the wiring harness, remove the control unit cover on the heater and connect the wiring harness plug to the control unit.

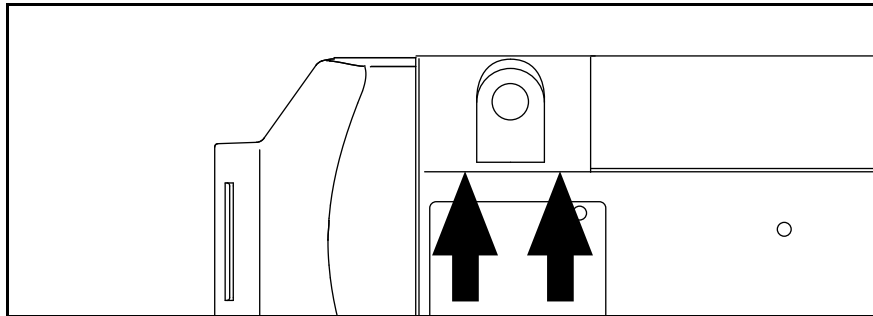


Figure 26. To remove the control unit cover

### NOTE:

Raise the control unit cover on both sides using a blunt blade (Figure 26 arrows).

Before using the heater for the first time, fit the control unit cover in place on the heater to prevent the escape of hot air (heater overheating).

The cable passage of the cover can be placed at either the left or right side.

To ensure that the cable passage in the control unit cover seals perfectly, the cable grommet is to be adjusted appropriately on the wiring harness.

### 12.2 Supply Voltage Connection

Ideally from the vehicle's central electrical system or at the batteries.

**A weather sealed fuse holder is to be fitted to protect the heater (supplied with the heater harness).**

### IMPORTANT!

***All power connections must be fused within 14" of the battery.***

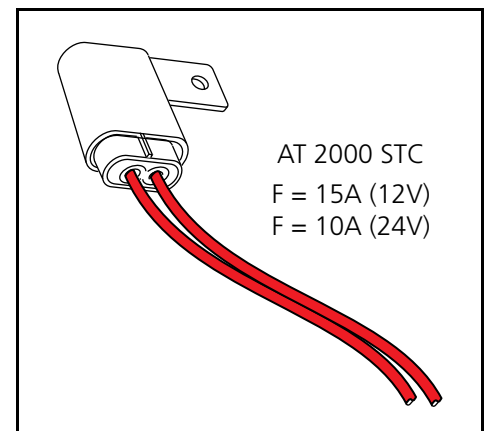


Figure 27. Fuse holder - weather sealed



### IMPORTANT!

***The Air Top 2000 STC requires 75 watts at 12 or 24 volts during start-up. The main power connection has to be made at a circuit designed to sustain this load without voltage drop. Cigar lighter sockets and auxiliary power outputs for C.B. radio's and other electronic accessories are not considered adequate power supplies for the Air Top 2000 STC.***

## 12.3 Control Element (Rheostat) Connection

The wiring harness is prepared for connection to the control element.

Simply pull on the connector housing to unplug the connector.

The connector housing can be locked (self-locking action) by simply pulling on the wiring harness.

Locate the control element in a convenient location. The control element is not affected by temperature. Temperature is monitored inside the heater or via an optional external temperature sensor (see Figure 31).

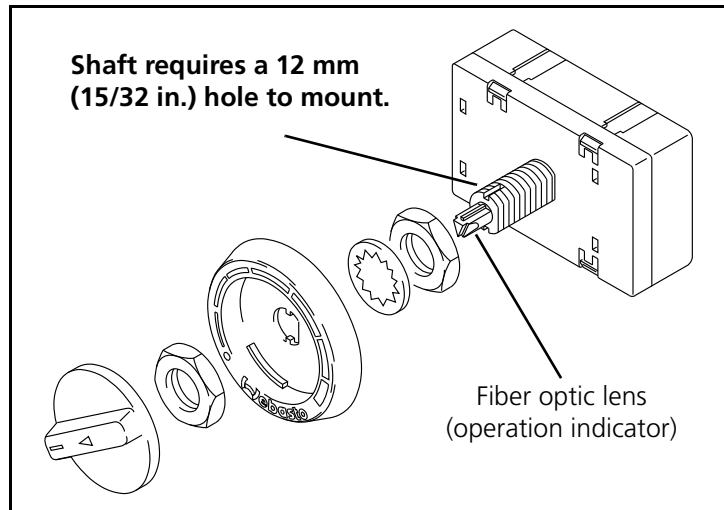


Figure 28. Control element (rheostat)

### NOTE:

The fiber-optic lens must be in contact with the rotary knob.

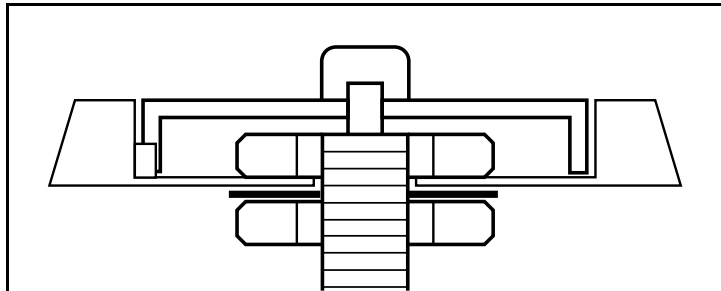


Figure 29. Installation of the control element - correct

### NOTE:

The rotary knob must sit flush with the bezel, (Figure 29) not above it as illustrated in Figure 30.

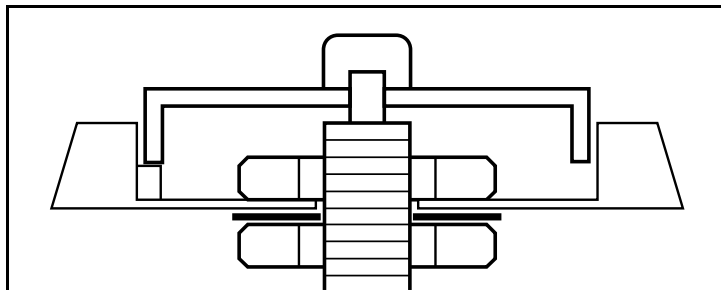


Figure 30. Installation of the control element - incorrect

### NOTE:

As an option an external temperature sensor may be installed in the passenger cabin (see page 13).

See installation instructions included with the sensor or see the service instructions in the Workshop manual for further information.

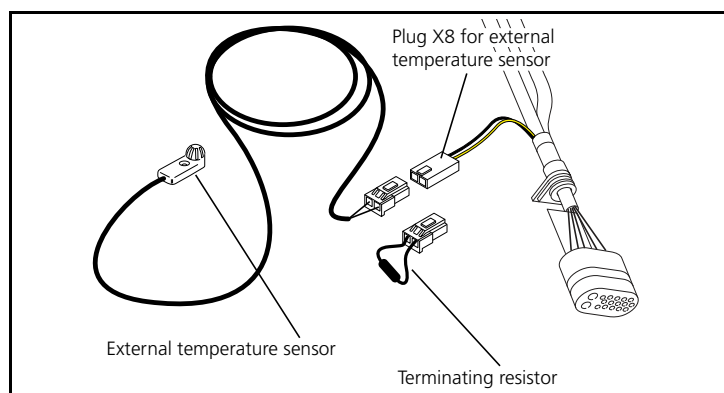


Figure 31. External temperature sensor - optional



## 12.4 Control Element (SmarTemp) Connection

The control panel should be installed in a suitable location on a flat surface if possible in a visible area.

- Connect control panel to existing connectors on heater-unit wiring harness (see "Connections Diagrams Section")
- Use the drilling dimensions (fig. 33) to lightly mark the two mounting holes.
- **(Optional Step)** To route wire harness through the mounting surface, drill a 22mm hole. Make sure to push harness through the hole before installing terminals into connector housing
- Secure the SmarTemp Control using the two supplied #4 screws.
- Follow the electrical pin-out fig. 34 to install the supplied harness connector and harness adapters.
- Apply the supplied "Heater Off" warning sticker in a highly visible location near the fuel filling cap.
- Observe the installation / operating manual supplied for proper menu setup.

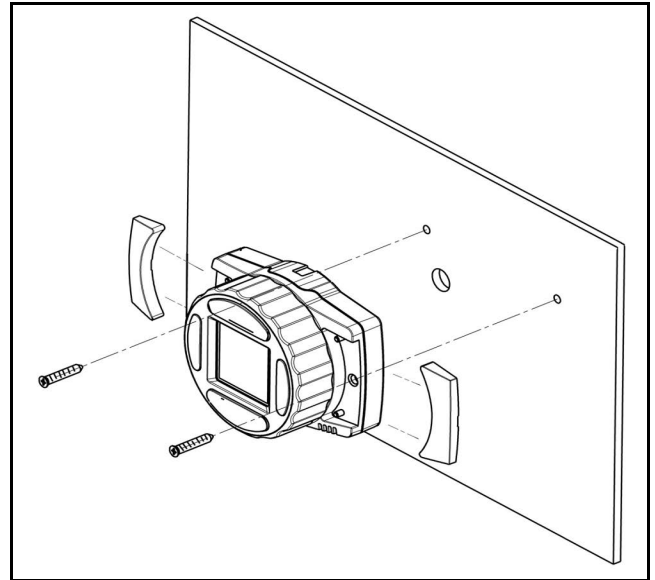


Figure 32. Control element (SmarTemp)

### NOTES:

- Always make sure there are no obstacles behind the mounting location prior to drilling.
- Ensure good readability when selecting installation location.
- Observe information on adhesive labels and colored markings when connecting the control element to vehicle's wiring harness.

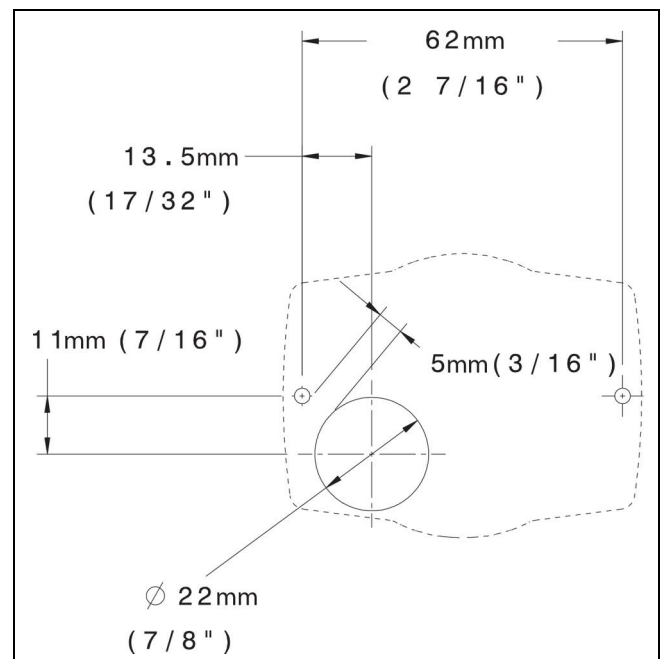


Figure 33. SmarTemp drilling dimensions (not to scale)

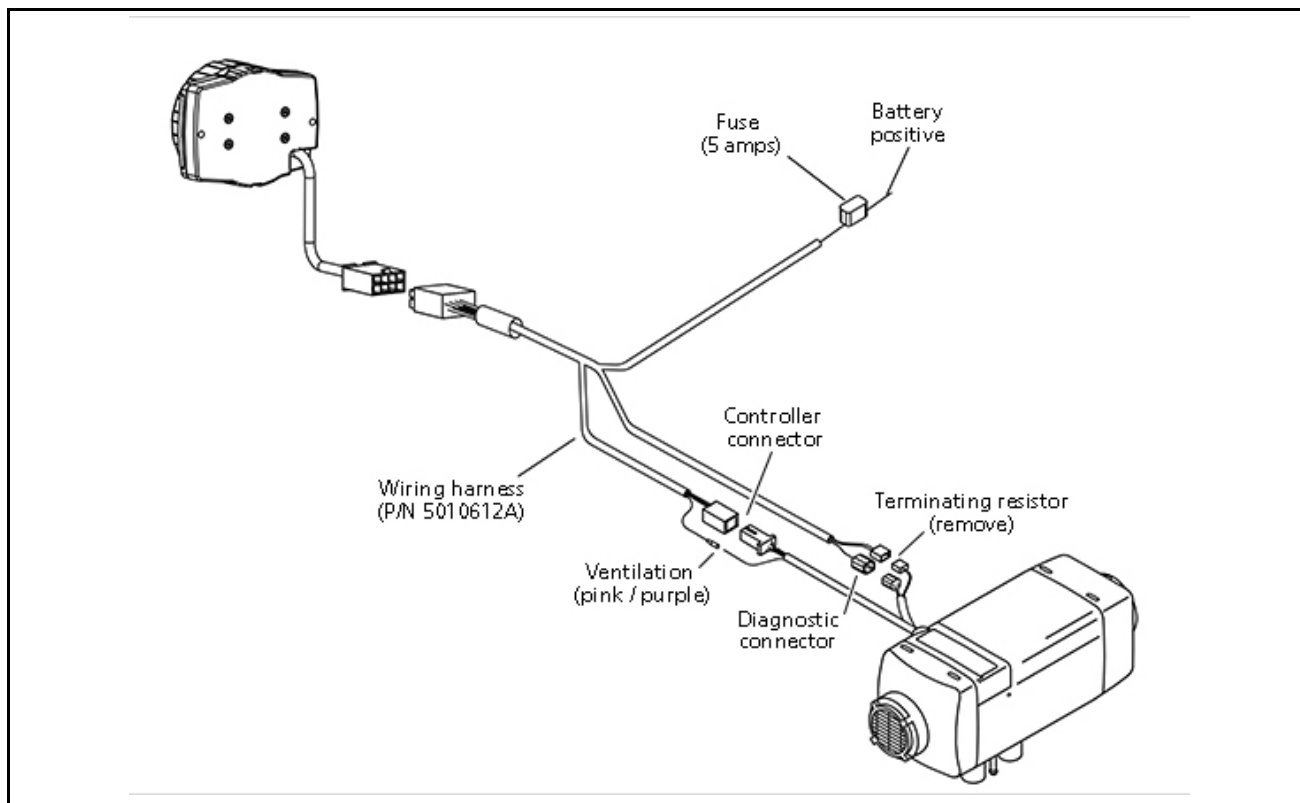


Figure 34. Air Top 2000 STC with SmarTemp Control 2.0 - connection diagram

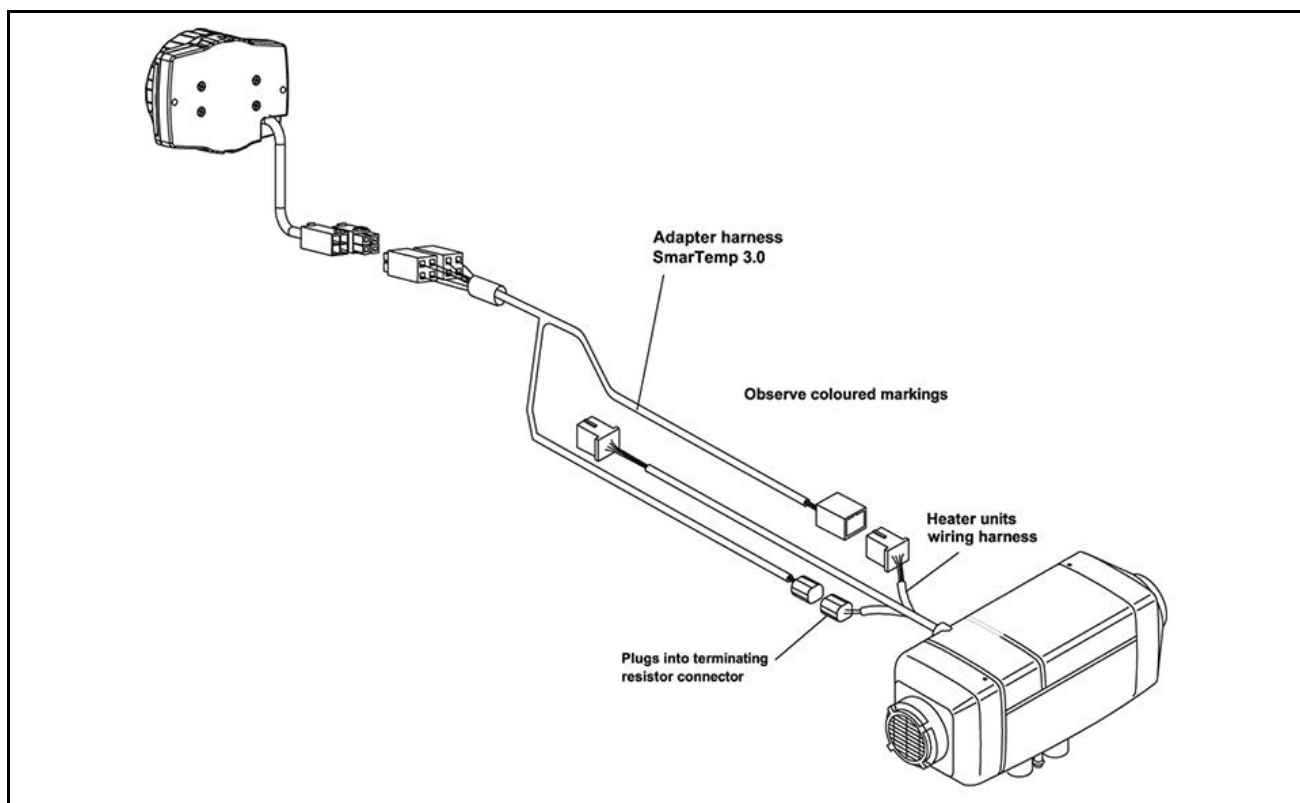


Figure 35. Air Top 2000 STC with SmarTemp Control 3.0 and 3.0 Bluetooth connection diagram

## 13. Circuit Diagrams

### 13.1 Legend for Circuit Diagrams

- ① Diagnostic K cable
- ② W bus (SmarTemp uses a mini USB Connector)
- ③ CO<sub>2</sub> adjustment (see workshop manual)
- ④ If an external temperature sensor (B4) is used, resistor R1 must be replaced by the temperature sensor (B4).

Cable colors (where applicable)	
bl	blue
br	brown
ge	yellow
gn	green
gr	grey
or	orange
rt	red
sw	black
vi	violet
ws	white

Note: Not all features are utilized in North America, therefore, not all wiring connections will be used.

Item	Description	Comment
A1	Heater	Air Top 2000 STC
A2	Control module	
B1	Flame sensor	For petrol heater only
B2	Temperature sensor	Internal
B3	Overheating sensor	Overheating guard
B4	Temperature sensor	External
E	Ceramic glow pin	
F1	15A 12/24V (20A Max.)	Flat fuse SAE J 1284
F2	5A 12/24V	Flat fuse SAE J1284 (SmarTemp only)
F3	2A 12/24V	Flat fuse SAE J 1284
H1	LED, green (in item S1)	Indicator
M1	Motor	Combustion and hot air fan
R1	Resistor 620 Ohm	With internal temperature sensor only
S1	Control element	Set point generator switch
S2	Switch	Ventilation
X1	Plug connector, 2-pin	To item A2 (ST B)
X2	Plug connector, 2-pin	To item A2 (ST V)
X3	Plug connector, 2-pin	To item A2 (ST U)
X4	Plug connector, 2-pin	To item A2 (ST Z)
X5	Plug connector, 2-pin	To item A2 (ST Y)
X6	Plug connector, 18-pin <b>(not used in North America)</b>	To item A2 (ST X)
X9a	Plug connector, 4-pin	To item S1
X9c	Plug connector, 4-pin	Diagnostic connector
X11	Plug connector, 2-pin	External temperature sensor
X12	Receptacle Connector, 8-pin	
X13	Plug connector, 2-pin	To item Y1
X16	Plug connector, 2-pin	Extension harness, female
X17	Plug connector, 2-pin	Extension harness, male
Y1	Dosing pump	

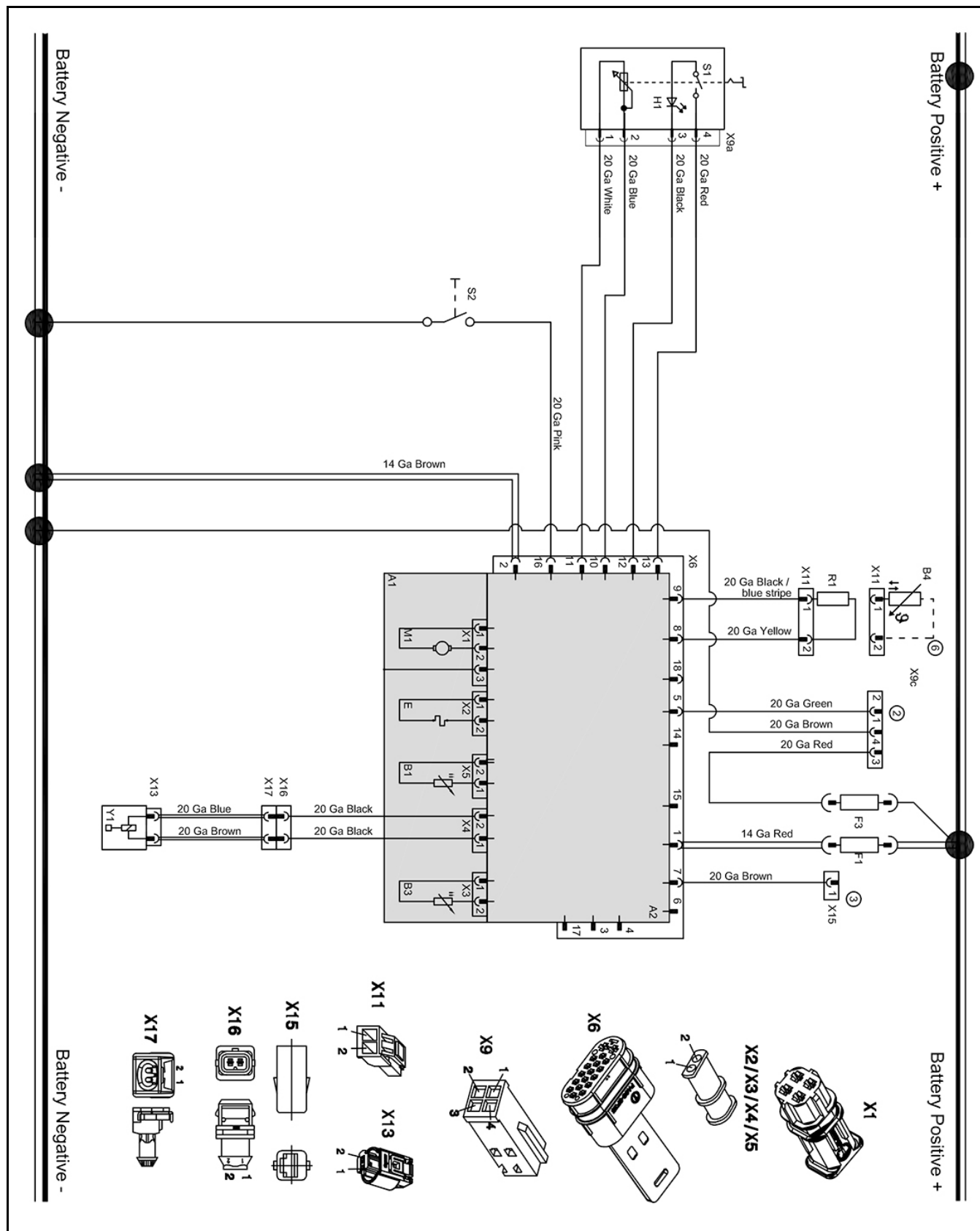
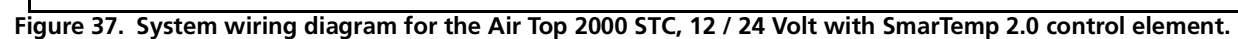


Figure 36. System wiring diagram for the Air Top 2000 STC, 12 / 24 Volt with standard control element.



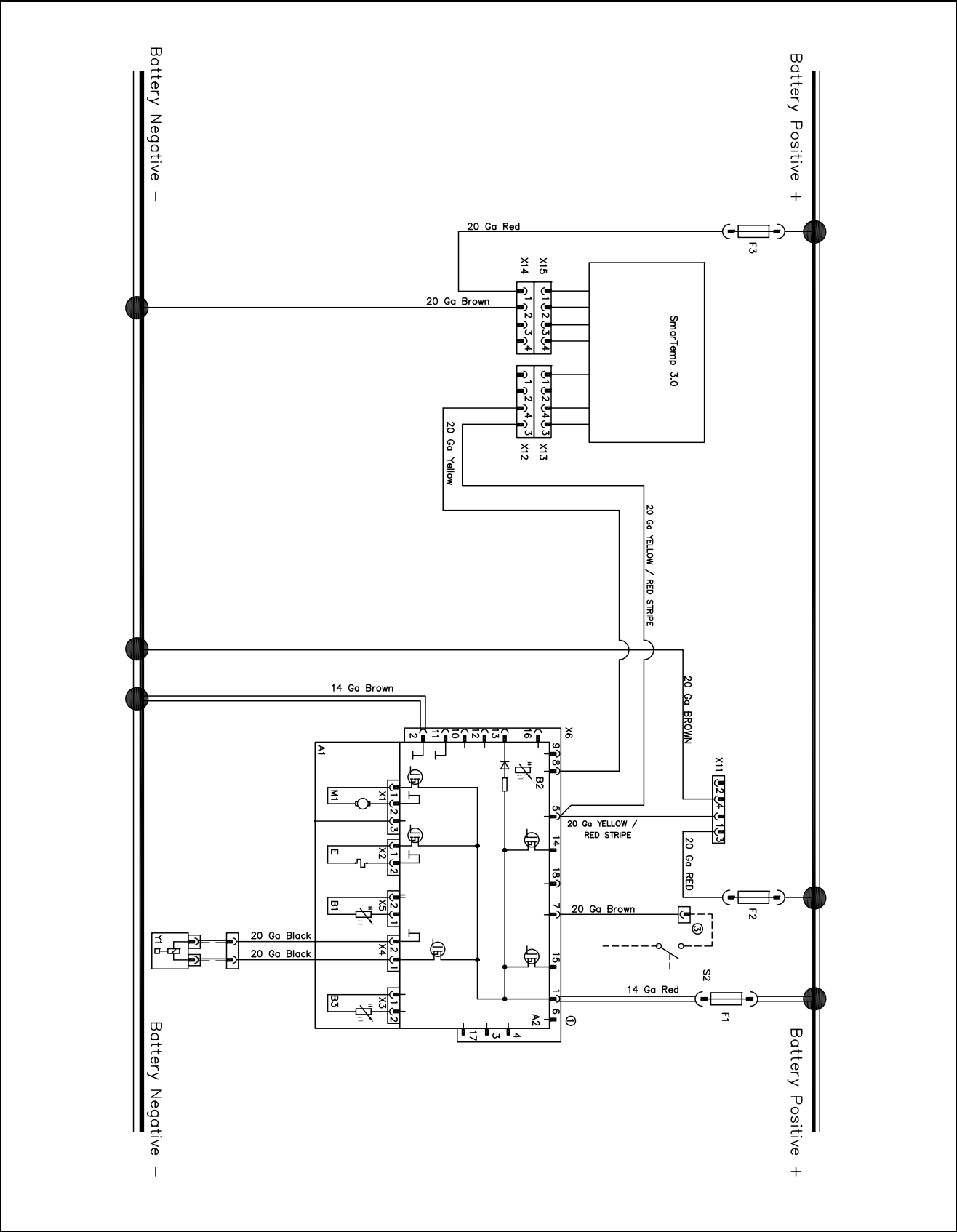


Figure 38. System wiring diagram for the Air Top 2000 STC, 12 / 24 Volt with SmarTemp control 3.0 and 3.0 Bluetooth

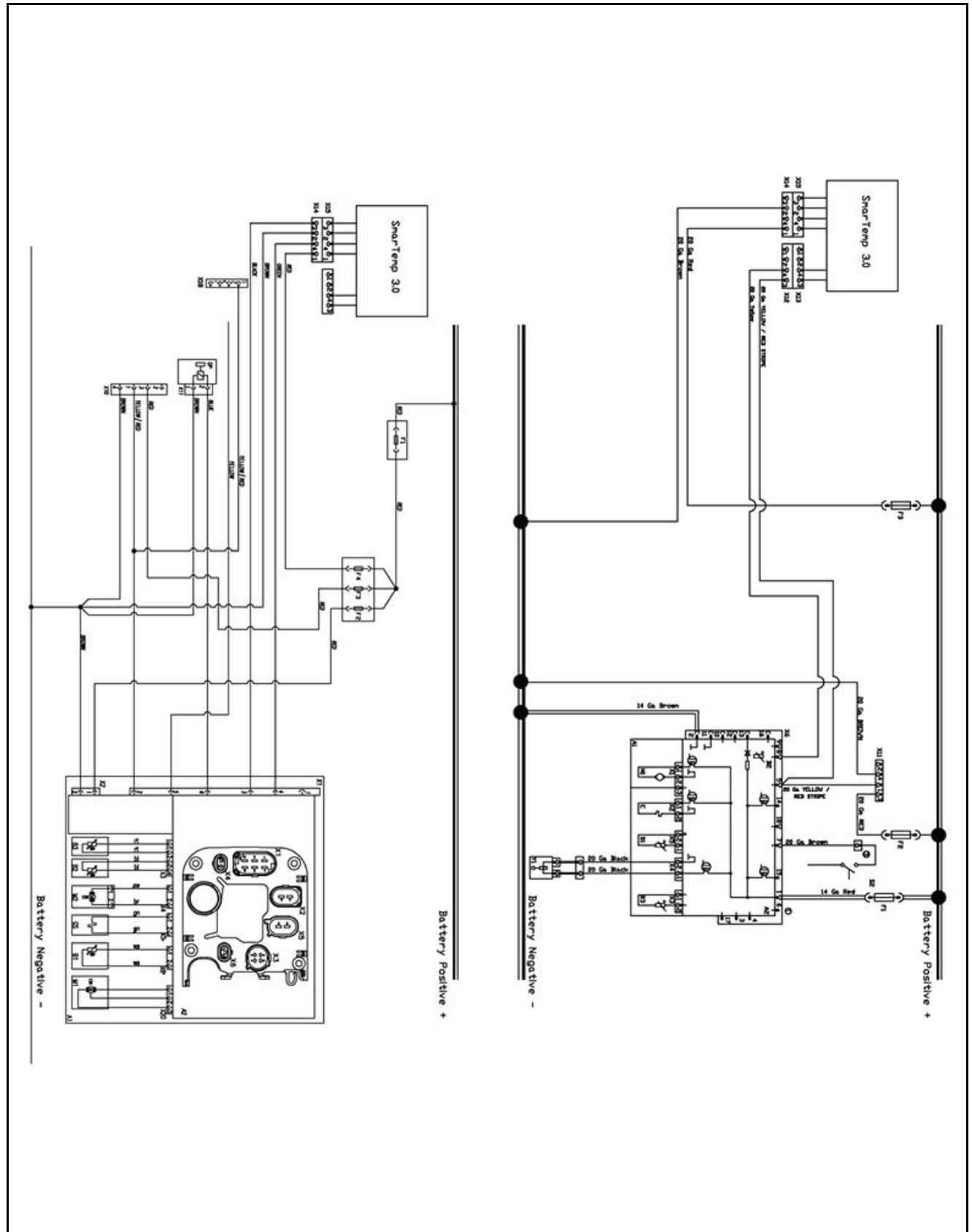


Figure 39. System wiring diagram for the Tandem 717 kit with SmarTemp control 3.0 and 3.0 Bluetooth Thermo Top Evo (left) / Air Top 2000 STC (right)

## 14. Starting the Heater for the First Time

Before starting the heater for the first time, complete the following checklist:

HEATER MOUNTING		Complete (Yes/No/Comments)
1	Is the heater installation safely secure / rigid? (Ensure that all bracket bolts are tight)	
2	Is there a safe clearance from heat generating Components? (I.e. exhaust, etc...)	
3	Is the heater mounted in an acceptable position according to the limitations noted in the installation manual?	
4	Is the heater installed in a protected location from road debris and splash-water or items stored in the same area?	

ELECTRICAL		Complete (Yes/No/Comments)
1	Has all wiring been safely secured away from moving components and / or heat sources?	
2	Check for proper power and ground connections.	
3	Check for proper fuse tap connection.	
4	Verify the correct fuses are in the specified locations per the installation manual.	
5	Ensure heater and vehicle fuse boxes are closed and secure. Was the Webasto fuse block installed in a location protected from water and / or moisture?	
6	Ensure battery is mounted securely and connections are properly tightened.	
7	Ensure battery is at $\geq 12.2\text{Vdc}$ for 12V, $24.4\text{Vdc}$ for 24V.	

FUEL SYSTEM		Complete (Yes/No/ Comments)
1	Is the standpipe properly mounted in the fuel tank? (sealed, structural integrity maintained).	
2	Validate the standpipe does not interfere with function of sending unit by checking fuel gauge for proper operation before completing installation of tank.	
3	Verify that all fuel lines are properly secured and are a safe distance (min. 4 in.) from exhaust systems and / or moving components.	
4	Check all fuel lines for leaks or kinks.	
5	Check fuel line clamps for proper positioning and tightness. Ensure fuel system is free of leaks.	



6	Ensure fuel pump is securely mounted in a cool location <b>NOTE:</b> Vehicle fuel tank area is generally a location with minimal sound transfer path to vehicle interior.	
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EXHAUST SYSTEMS		Complete (Yes/No/Comments)
1	Is the muffler and clamps securely tightened?	
2	Has muffler and exhaust tube been routed a safe distance from flammable material?	
3	Ensure drain-holes are drilled in low bend areas of exhaust tube.	
4	Ensure exhaust is venting a safe distance from any vehicle interior openings.	
5	Ensure exhaust is venting in the direction that will not cause back pressure while driving.	

COMBUSTION AIR INTAKE		Complete (Yes/No/Comments)
1	Is the combustion air intake drawing fresh air from a non-turbulent location? (i.e. not in direction of travel)	
2	Ensure air intake system is securely fastened.	

HEATER FUNCTION		Complete (Yes/No/ Comments)
1	Ensure heater starts and runs for a minimum of 20 minutes.	
2	Ensure timer (control device) is functions properly.	
3	Check and Modify CO2 setting as needed based on altitude (will the heater "live" or the majority of time above 5,000 Feet) <b>(See service manual for instructions to make adjustment)</b>	

COSMETICS		Complete (Yes/No/ Comments)
1	Has the vehicle interior, engine compartment, trunk & glove compartment been inspected for cleanliness after installation.	
2	Has user manual placed in glove box?	
3	Is the vehicle clock time correct after disconnecting the battery?	

If you have any questions, contact our technical support team at (800) 860-7866 or via email at: [info-us@webasto.com](mailto:info-us@webasto.com).

After you have installed the heater, bleed the fuel supply system carefully.

**WEBASTO HEATERS MUST BE SWITCHED "OFF" WHEN RE-FUELING AT FILLING STATIONS AND/OR WHILE LOADING OR UNLOADING FLAMMABLE MATERIALS FOR TRANSPORT, TO PREVENT THE RISK OF EXPLOSION. PLEASE REVIEW OWNER'S MANUAL FOR SAFETY AND USE INSTRUCTIONS.**

**NOTE:** As a result of the low fuel consumption the heater must be switched on several times to fill the fuel line and prime the system.

Conduct a trial of the heater to check all the connections for leaks and to ensure that they are secure. If the heater suffers a fault during operation, the fault must be located and remedied.

## 14.1 Control Element Description

### 14.1.1 Rheostat

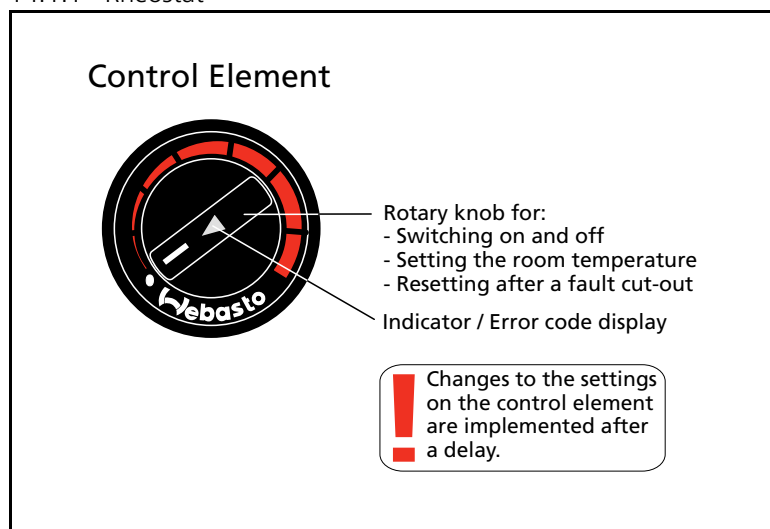


Figure 40. Control element (Rheostat)

### 14.1.2 SmarTemp Control

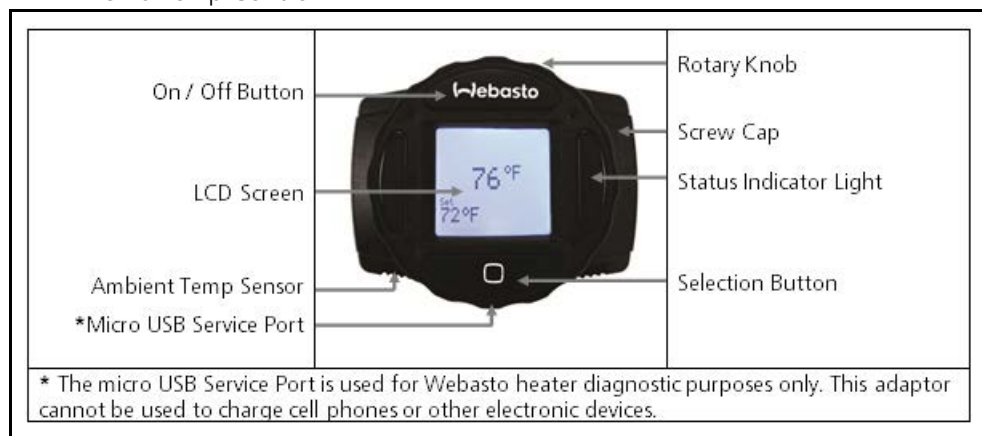


Figure 41. Control element (SmarTemp Control)

## 14.2 Ventilation Mode (Optional)

The SmarTemp Control has a ventilation mode built into the software. No special wiring is required. Where the rheostat is installed, a separate switch installed between the 20 ga pink wire (X6, Pin-16) and a ground point allows the user to choose between heating and ventilation mode. Refer to Figure 36, item S3 for connection detail. In ventilation mode (switch S3 'On') the fan speed is regulated by the control element knob.

## 15. Fault Lock-out

The control unit continuously monitors the heater operation. The control unit identifies errors on individual heater components and faults during operation. Should the control unit experience component errors and operational faults, the heater may be shut down.

### **Causes:**

The heater is shut down (fault lock-out) if:

- No or incorrect start
- Temperature sensor defective
- Overheating sensor interrupt or short circuit
- Overheating sensor installed incorrectly
- Ceramic glow pin interrupt or short circuit
- Fan motor overload or blocked or short circuit or interrupt
- Error in the fuel metering pump or circuit
- Under voltage or over voltage for longer than 20 seconds.
- Control unit defective
- Overheating

### **Effects:**

The fuel supply is stopped if the heater overheats.

The heater continues to run in the same way as if it is switched off manually.

After the heater stops the control unit may set in fault lock-out mode.

### **Heater Lock out Reset Procedure:**

1. Using switch or standard timer control, turn heater on
2. Remove the main power connection to heater from battery or pull fuse for a minimum of 20 seconds.
3. Using switch or standard timer control, turn the heater off.
4. Reinstall main heater power connection where previously disconnected.

Rectify the cause of the fault.

**IMPORTANT:** Heater fault codes can be read using PC Diagnostics, however, the heater lockout reset must be manually performed using the procedure stated above.

## 15.1 Error Code Output

**NOTE:**

An error code is generated on the control element indicator light after an error has occurred. When determining the generated code, there will be a series of 5 fast flashes after which, the error code will be generated by a sequence of long flash pulses, count only the long flash pulses to obtain the code. Error codes are shown in the table below.

If the heater is fitted with a combination timer, an error message will appear on the display of the timer after a fault occurs. If the control element is used, the error number is indicated by the indicator light flashing:

F 00	Control unit error / incorrect data set / customer bus defective
F 01	No start (after 2 attempts to start) / no flame formation
F 02	Flame failure (repeated more than 3 times)
F 03	Under voltage or over voltage
F 04	Premature flame recognition
F 05	Flame monitor (gasoline heater) interrupt or short circuit
F 06	Temperature sensor interrupt or short circuit
F 07	Metering pump interrupt or pump short circuit
F 08	Fan motor interrupt or short circuit or overload or blocked
F 09	Ceramic glow pin interrupt or short circuit
F 10	Overheating: Resulting in permanent heater fault lock-out
F 11	Overheating sensor interrupt or short circuit
F 12	Heater lock-out
F 14	Overheating sensor incorrect position
F 15	Set point generator interrupt

## 16. Technical Data

Except where limit values are specified, the technical data refer to the usual heater tolerances of  $\pm 10\%$  at an ambient temperature of  $+20\text{ }^{\circ}\text{C}$  ( $68\text{ }^{\circ}\text{F}$ ) and at the rated voltage and in rated conditions.

### 16.1 Electrical Components:

Control unit, motor, metering pump, lamp in the timer and ceramic glow pin / flame monitor are designed for either 12 V or 24 V.

The timer, overheating sensor and temperature sensor component are not dependent on voltage.

### 16.2 Fuel for Air Top 2000 STC B (Gasoline):

The fuel specified by the vehicle manufacturer must be used.

### 16.3 Fuel for Air Top 2000 STC D (Diesel/Heating Oil):

The diesel fuel specified by the vehicle manufacturer must be used. Heating oil may also be used as long as it complies to the normal quality available on the North American market.

We know of no negative influences due to additives.

If fuel is extracted from the vehicle's tank, follow the additive instructions issued by the vehicle manufacturer.

If you change to low-temperature fuel, the heater must be operated for approx. 15 minutes so that the fuel system is filled with the new fuel.

The Air Top 2000 STC heater is also licensed for use with PME (bio-diesel), which complies with DIN EN 14214.

For more information on Bio-diesel, refer to document number TSB00KS at [www.techwebasto.com](http://www.techwebasto.com)

Heater	Operation	Air Top 2000 STC B		Air Top 2000 STC D
Type test permit	EMC Heater	e1*72/245*95/54*1085*00 e1*2001/56*0022*00		
Model		Air heater with evaporator burner		
Heat output	Control range	1.0 - 2.0 kW (3753 - 7000 Btu)		0.9 - 2.0 kW (3070 - 7000 Btu)
Fuel		Gasoline		Diesel/PME
Fuel consumption	Control range	0.1 .. 0.2 kg/h (0.14 .. 0.27 l/h)		0.1 .. 0.21 kg/h (0.12 .. 0.24 l/h)
Rated voltage		12 V		12 / 24 V
Operating voltage range		10.5 - 16 V		10.5 - 16 /21 - 32 Volt
Rated power consumption	Control range	14 - 29 W		
Max. ambient temperature: Heater: - Operation - Storage Metering pump - Operation - Storage Control element - Operation - Storage		-40... +40 °C (-40... +104 °F) -40... +85 °C (-40... +185 °F) -40... +20 °C (-40... +68 °F) -40... +85 °C (-40... +185 °F) -40... +75 °C (-40... +167 °F) -40... +85 °C (-40... +1854 °F)		
Maximum combustion air inlet temperature		-40... +20 °C (-40... +68 °F)		
Adjustment range for interior temperature	Control range	+5... +35 °C (+41... +95 °F)		
Delivery rate for hot air at fan speed	Against 0.5 mbar	max. 93 m³/h (55 cfm) at 4750 rpm		
CO <sub>2</sub> in the exhaust (by volume) (normal function range)	1 kW 2 kW	5,0 ... 8,0 9,0 ... 12,5	5,0 ... 8,0 9,0 ... 12,5	
Heater dimensions		Length 311 ± 2 mm (12.24 ± 0.08 in.) Width 120 ± 1 mm (4.72 ± 0.04 in.) Height 121 ± 1 mm (4.76 ± 0.04 in.)		
Weight		2.6 kg (5.73 lb)		

### 17. Version

#### **Air Top 2000 STC B (Gasoline)**

Air heater for gasoline (12 V)

#### **Air Top 2000 STC D (Diesel)**

Air heater for Diesel/heating oil (12 or 24 V)

## 18. Drilling Template

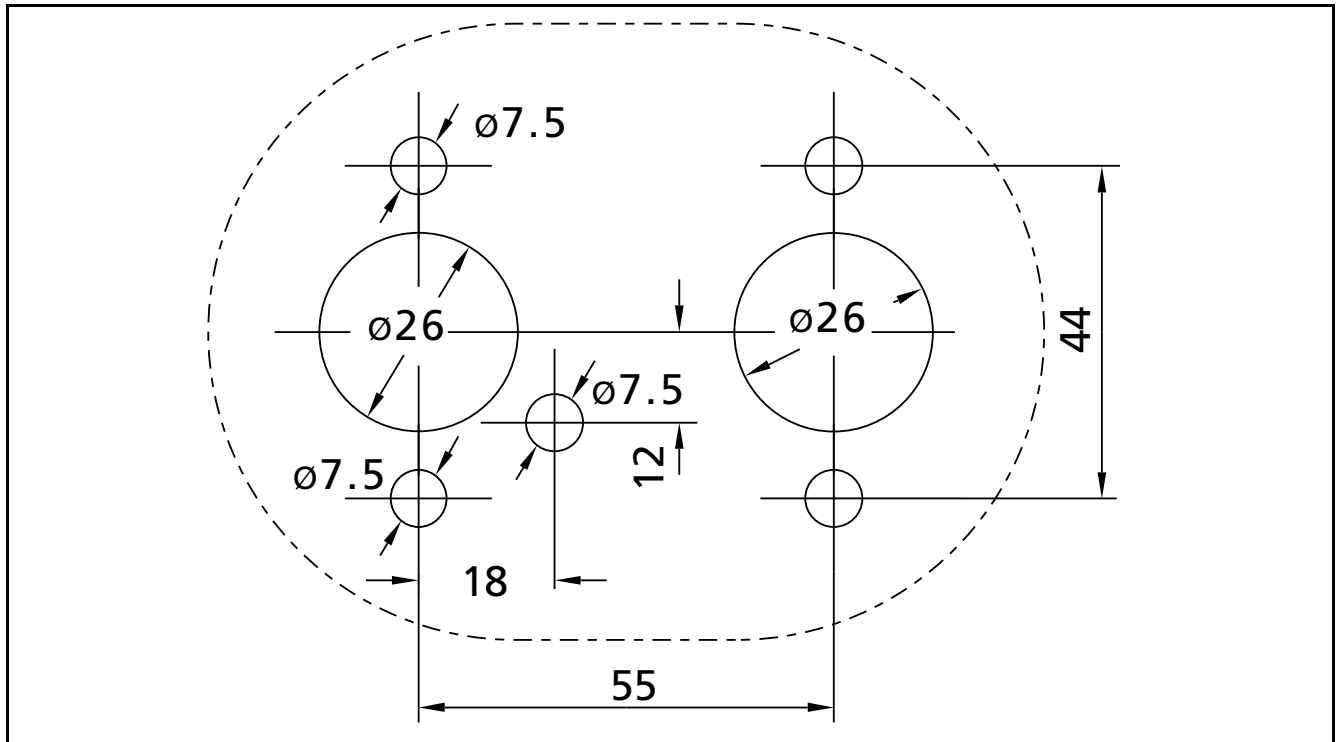


Figure 42. Drilling Template (Dimensions in millimeters)

The heater can be registered by visiting [www.techwebasto.com](http://www.techwebasto.com) or by scanning the code.  
A proof of purchase is required for all heaters that are not registered.





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Canada: (800) 667-8900

[www.webasto.us](http://www.webasto.us)

[www.techwebasto.com](http://www.techwebasto.com)