

VANEQUIPPED

**Installation Instructions
for
RAM ProMaster Swivels**

Thank you for purchasing VanEquipped swivels

VanEquipped swivels have been Pull tested and certified to European and North American Standards . Quietest Seat swivels available on the market today.

Tools needed :

T40 Torx bit

5mm Allen Wrench

Cutters

Cable ties

Included :

1x VanEquipped Swivel

6x M8x20 Allen Bolts

6x M8X35 Allen Bolts

6X M8 Nuts

2x Spacer Bars

**** IMPORTANT BEFORE STARTING: DISCONNECT BATTERY. FAILURE TO DO SO WILL RESULT IN POSSIBLE AIRBAG TROUBLE LIGHT ****

1. Disconnect all wiring underneath the seat. Cut any Cable ties holding wires in place.
2. Move the seat to the most forward position. Using a T40 Torx Bit remove (4) bolts holding the seat rails to the seat base.
3. Slide Seat to the most Rearward position . Using T40 Torx Bit remove (2) bolts holding the seat rail to the seat base.
4. Remove seat
5. Using fig.1A to determine position of Swivel (**important: always make sure that RED release lever is facing inwards of van and pointing down towards floor**)
6. Once proper position is found , actuate the red lever and carefully rotate swivel to expose bolt holes. Position swivel on seat base. Route wires through the center hole of the swivel. Bolt down swivel using provided (6) M8x20 Allen bolts. **TIP: Hand thread to start , Avoid cross thread**
7. Supplied with VanEquipped Swivels is (2) Spacer bars , These spacers get sandwiched between swivel and seat rails (See fig.2A spacers are identified in this drawing as being yellow) . Use the (6) M8x35 allen bolts and M8 Nut to attach seat rails to swivel. **Important : Bolts must be installed with Nut on seat rail side or else nuts will contact bottom Swivel Plate**
8. Reconnect wiring to seat. Cable tie as needed to ensure no stress or Pinched cables
9. Ensure Swivel seat preforms smoothly and Correctly
10. **Enjoy your new VanEquipped swivels!**

FIG.1A Swivel Position

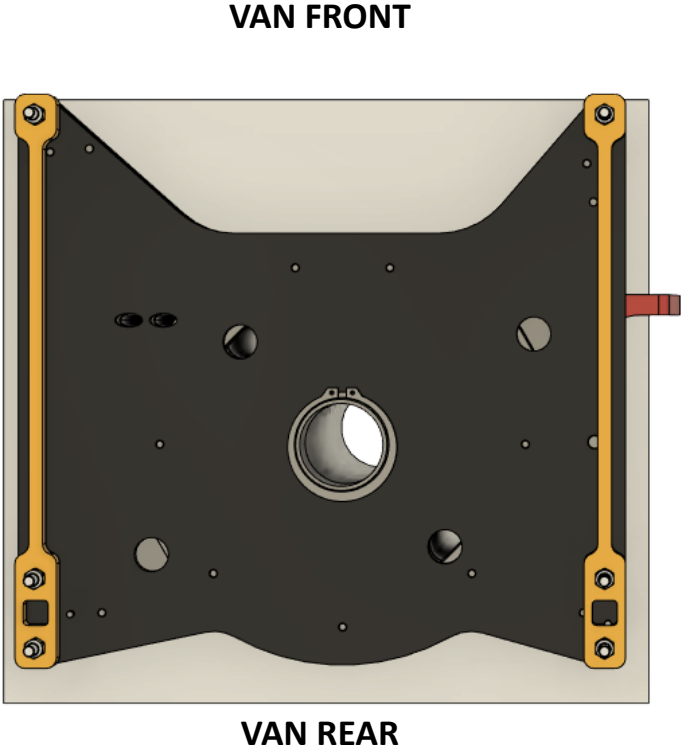


FIG.2A . Represented in Yellow (spacers)

